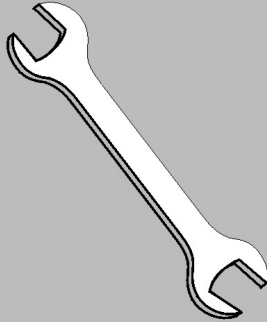


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Kit Instruction— K15 0008



Please Read

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References to Yellow Troubleshooting Pages

This manual may contain references to "yellow pages." Although the pages containing troubleshooting procedures are no longer printed on yellow paper, troubleshooting instructions, if any, will be contained in the easily located "Troubleshooting" chapter or section. See the table of contents.

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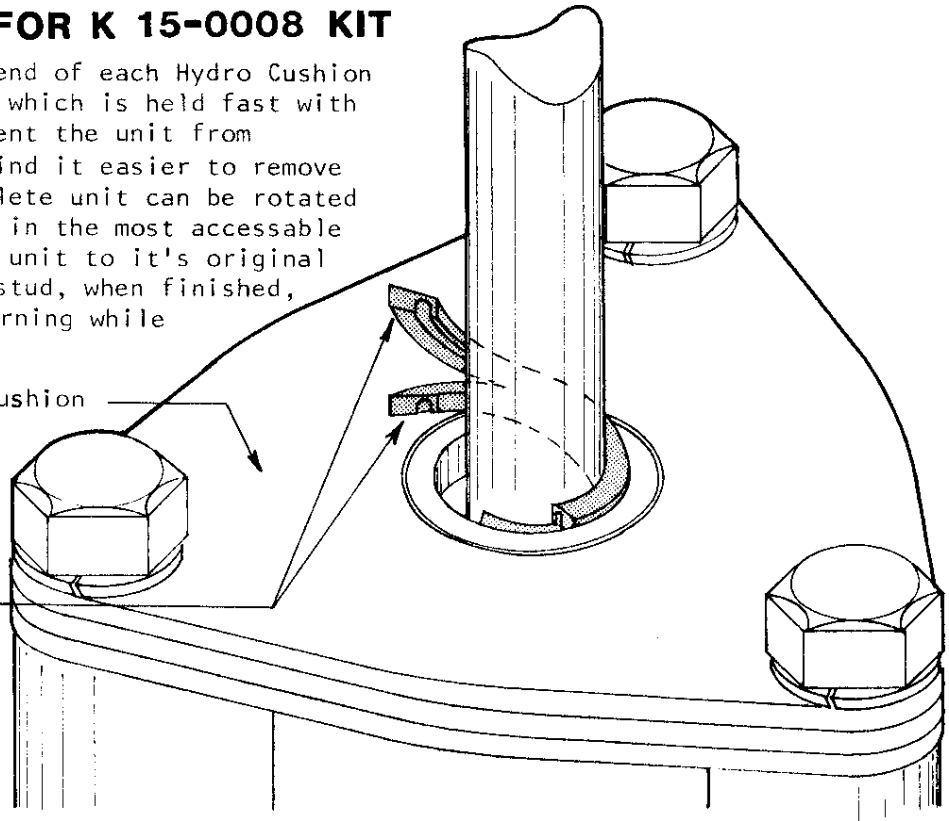
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INSTRUCTIONS FOR K 15-0008 KIT

NOTE: At the bottom end of each Hydro Cushion is a "timing" washer, which is held fast with one stud to prevent the unit from rotating. You will find it easier to remove this stud so the complete unit can be rotated to put the head bolts in the most accessible position. Return the unit to its original position and replace stud, when finished, to prevent it from turning while machine is operating.

STEP 1: Clean Hydro Cushion head (top) and stem to remove excess oil and lint.

STEP 2: Install "split" seals, one at a time, around stem and push down into recessed hole in plastic bushing. Install seals with lip pointing down and stagger split joints.



STEP 3: Loosen, but do not remove, one of the bolts holding the cylinder head.

STEP 4: Slip the slotted hole end of seal retainer under the bolt head and washer. Move retainer into position with other end over seals. Be sure to hold seal retainer 1/8" away from piston rod, as shown.

STEP 5: Repeat steps 3 and 4 for each of the other two cylinder head bolts.

CAUTION: Never loosen more than one cylinder head bolt at a time because end plates are under heavy spring pressure.

